

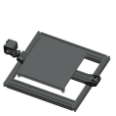

















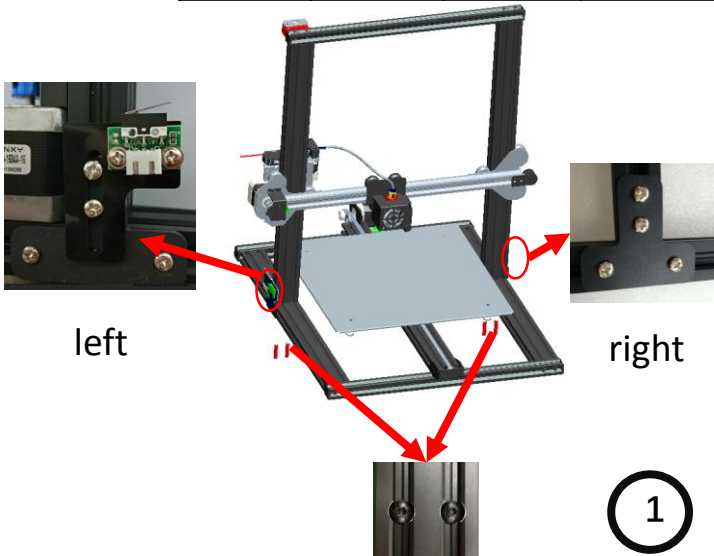


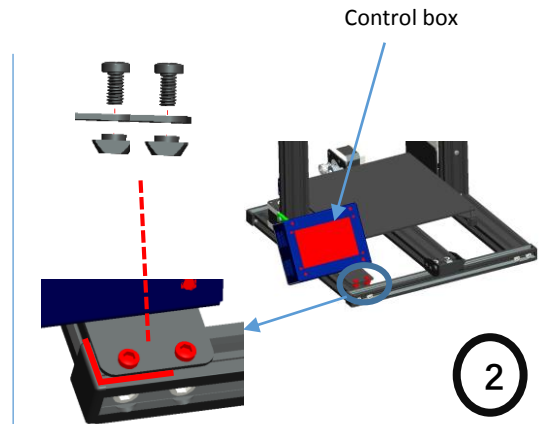
# Model : XY-3

# Packing list

						
	Upper rack	Base	Power supply	Power lines	Reader (incl SD card)	printer head
XY-3						
	Control box	filament rack	HM5*25 4PCS	PM4*25 2PCS	quick coupling M6	Filament
						
USB cable	Hotbed sticker	Tie	screwdriver	Scrabble knife	Hexagonal wrench	Specification
						
						reinforced plate

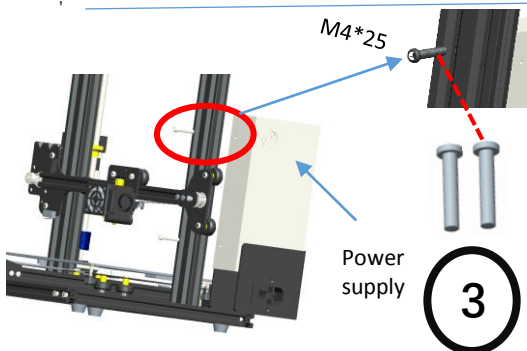


Put the four holes on the base, and lock the four holes on the base with four PM5\*25 screws.  
Take left and right reinforced plate, Install on the printer as shown

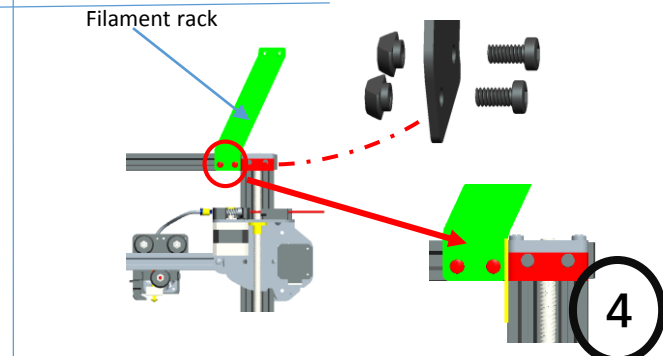


Tighten the boat nuts with a screwdriver, Fix the control box on the aluminum of the base.

Pay attention: The control box must be fixed on the beam, otherwise its easy to hit the print head.



Run 2PCS M4\*25 screws through the front z-axis profile and lock the power on the back of the profile.



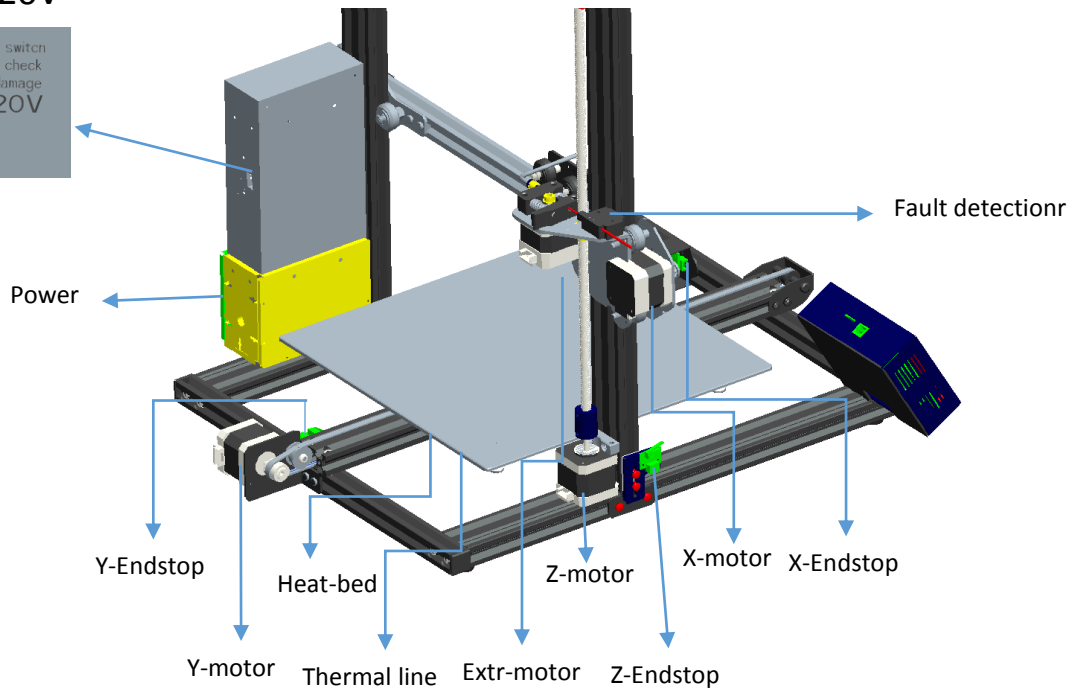
Take out the material rack, lock the boat nut with the screw knife, and fix the material rack on the upper beam.

# Connection

AC:110V-220V

110/220V is selected by switch  
Before power on please check  
input voltage avoiding damage

110V 220V



Fault detection



Thermal line



Power



Heat-bed



Endstop



E-motor



Z-motor



Y-motor



X-motor

