

Installation:

Step 1: Remove all accessories from the box and release the belt holder on the right side of the X-axis of the printer.

Step 2: Unscrew the air knob of the hot end of the main unit and take out the aviation plug. Unplug the motor cable of the old extrusion motor and unscrew the pneumatic connector on the old extruder. Once all is done, loosen the belts on either side of the original hot end kit and slide from left to right (please collect them.)

Step 3: Slide the short-range upgrade kit into the aluminum profile, install the belt, and install the aviation plug on the chassis. Then insert the motor extension cable into the new extrusion motor and connect the motor cable to the motor extension cable. Secure the hot end cable to the motor cable using the supplied cable retaining ring. Install the X-axis right side belt bracket.

Step 4: For safety reasons, it is recommended to turn on the machine after the upgraded → return to zero → then level the machine once.