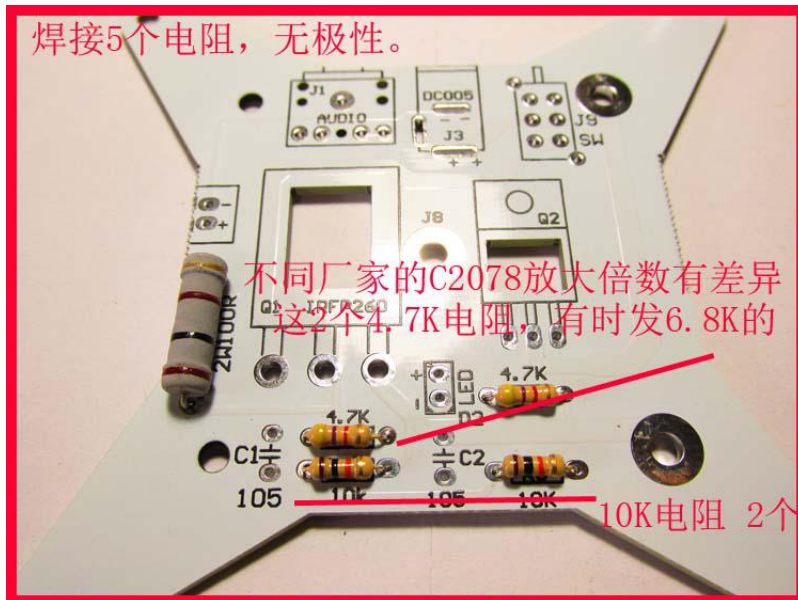


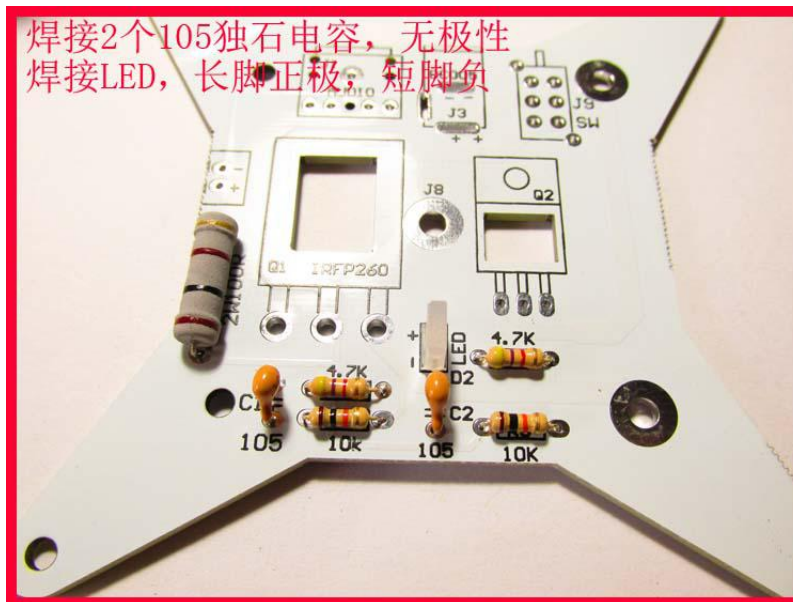
Instruction

1. Soldering 5 resistors, no polarity

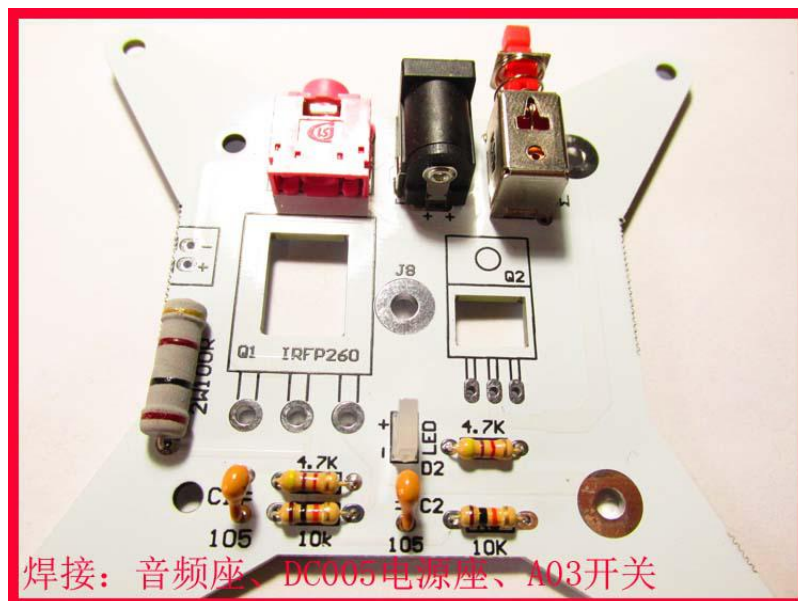
Different manufacturers have different magnifications for C2078. These two 4.7K resistors are sometimes 6.8K resistors



2. Soldering two 105 monolithic capacitors, no polarity, soldering LED, long leg positive pole, short leg negative pole



3. Welding audio base, DC005 power base, A03 switch

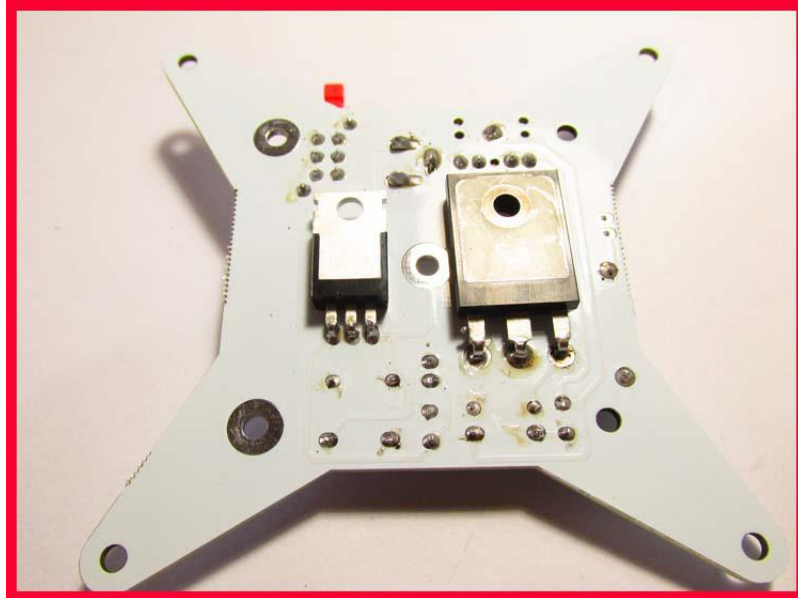


4. Use pliers to fold the pins of C2078 and IRFP260N to 90 degrees to the front

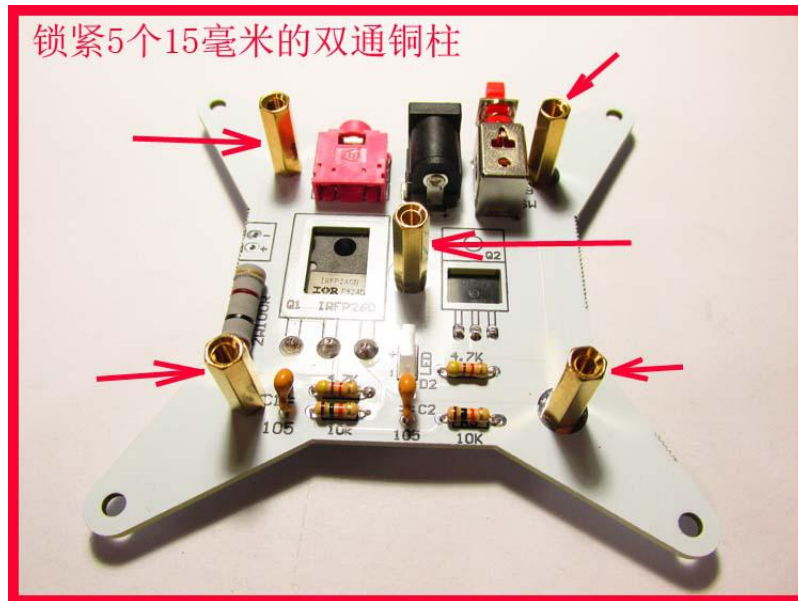
用钳子把C2078和IRFP260N两个管子的管脚向正面折成90度



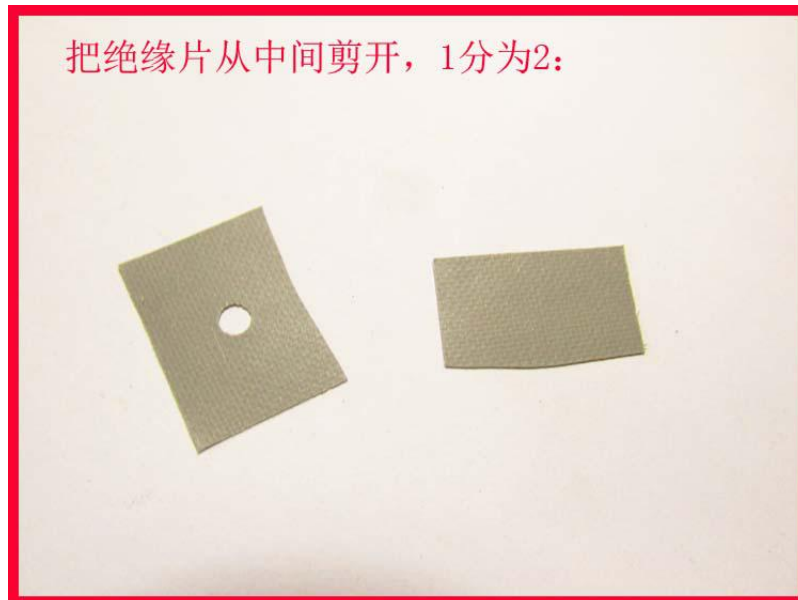
5. Weld IRFP260 and C2078, pay attention to the location



6. Lock five 15 mm double-pass copper posts



7. Cut the insulation sheet from the middle, 1 divided into 2



8. Both insulating sheets are attached to the C2078 transistor with thermally conductive silicone. IRPF260 is coated with thermal silica gel, no insulation sheet is needed, this step is more important, remember to follow the instructions.

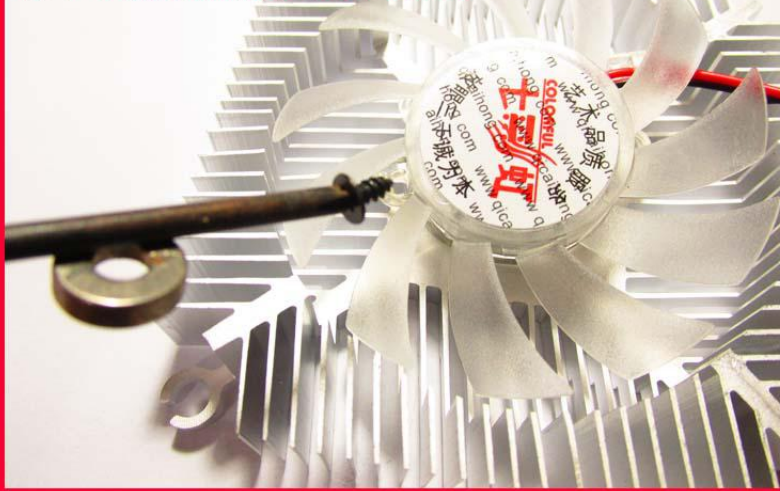


9. Use two M2.5*6 screws to lock the fan to the heat sink

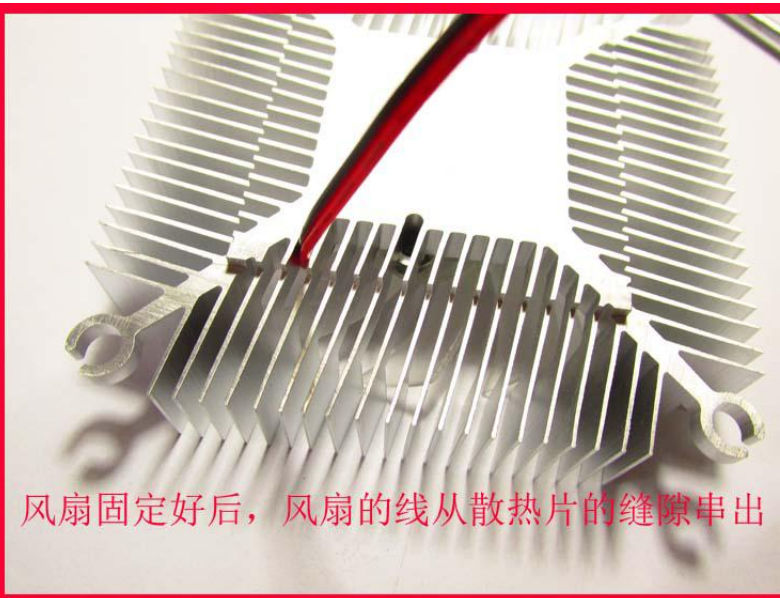


9.2 When screwing, the screw will fall off easily. You can solve this problem by sucking a small magnet on the screwdriver.

锁螺丝的时候，螺丝容易掉，可以在螺丝刀上吸个小磁铁来解决这个问题。

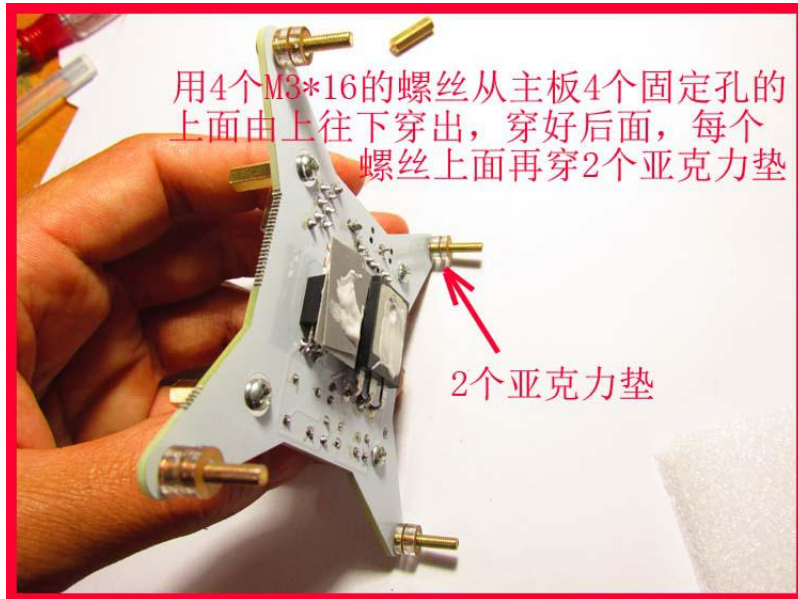


10. After the fan is fixed, the fan wire runs out from the gap of the heat sink.

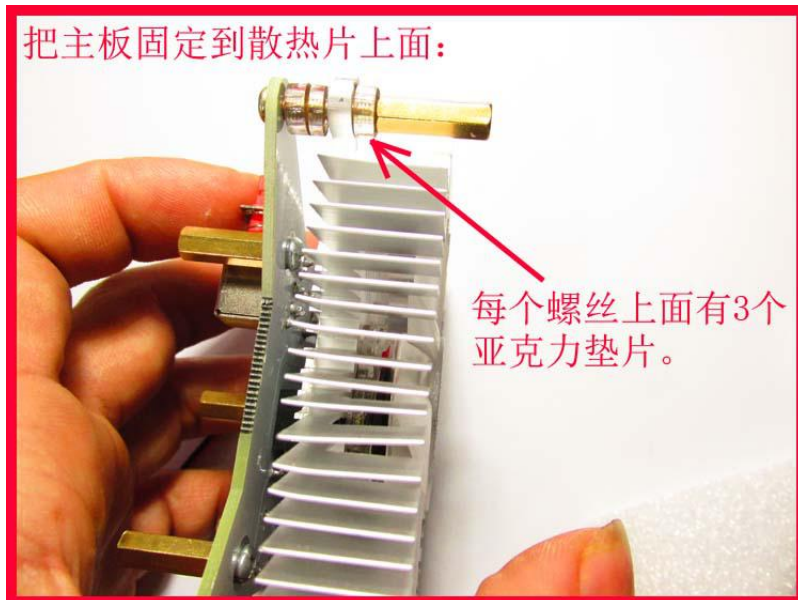


风扇固定好后，风扇的线从散热片的缝隙串出

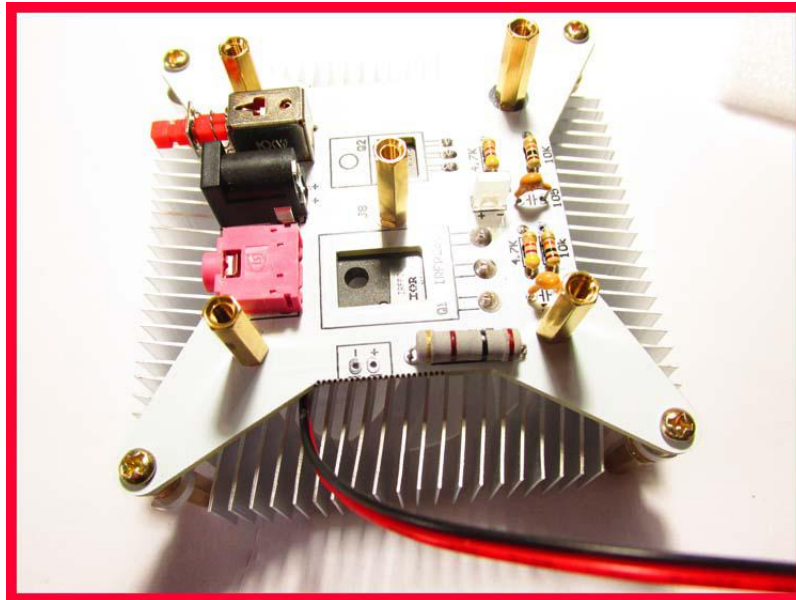
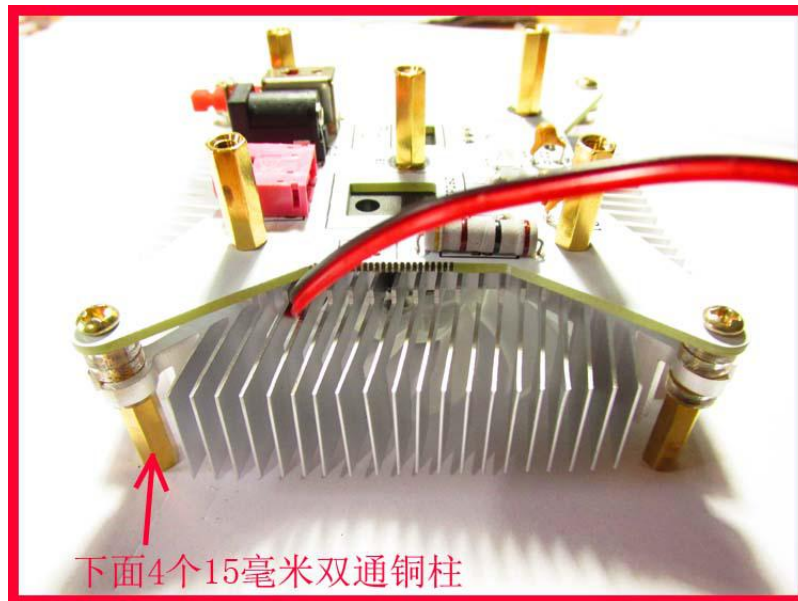
11. Use four M3*16 screws to go out from the four fixing holes of the motherboard from top to bottom, and then wear two acrylic pads on each screw



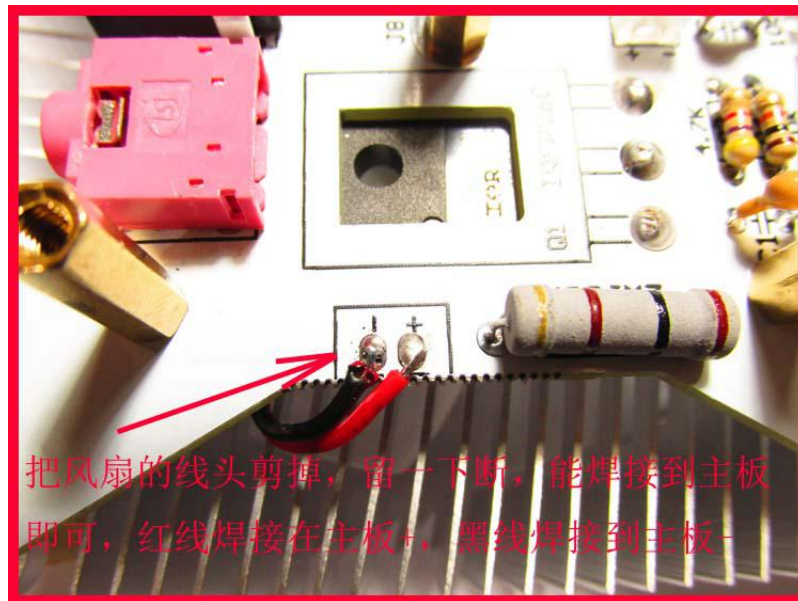
12. Fix the motherboard to the heat sink. There are 3 acrylic washers on each screw



12.2. Four 15 mm double-pass copper posts below



13. Cut off the wire ends of the fan, leave a piece of soldered motherboard, red wire soldered motherboard +, black wire soldered motherboard-



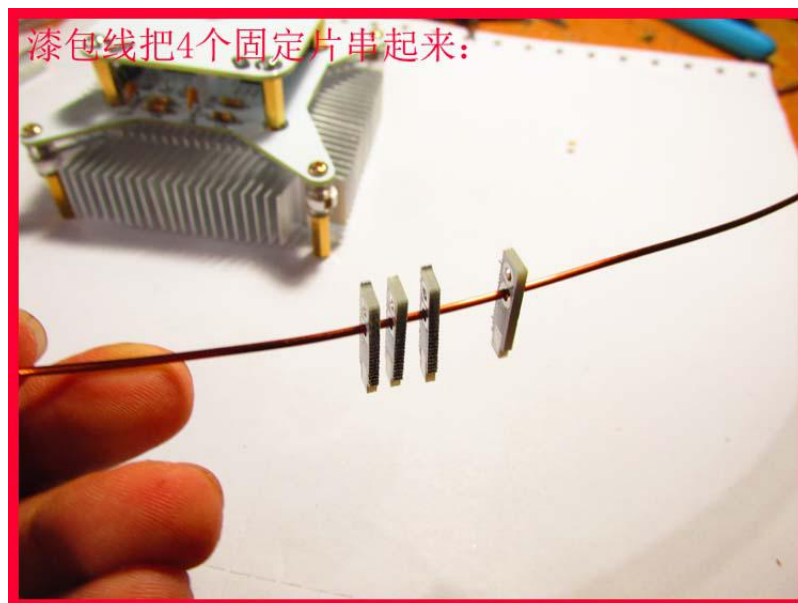
14. Fix the square PCB board on the motherboard with 4 screws. There is an important point to note in this step: two of the four fixing holes have pads, and the holes of these two pads must be placed on the right side. (There is no need to distinguish the front and back of the motherboard)



15. Use a blade to scrape away the thick enameled wire paint to facilitate subsequent welding.



16. Enameled wire stringing 4 fixing pieces



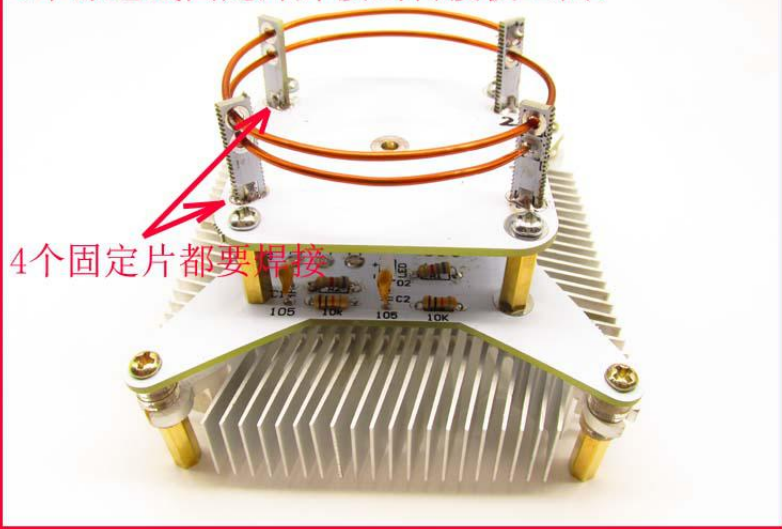
17. The enameled wire is one and a half times, and the four fixed pieces are allocated.

漆包线1圈半，4个固定片位置分配好：

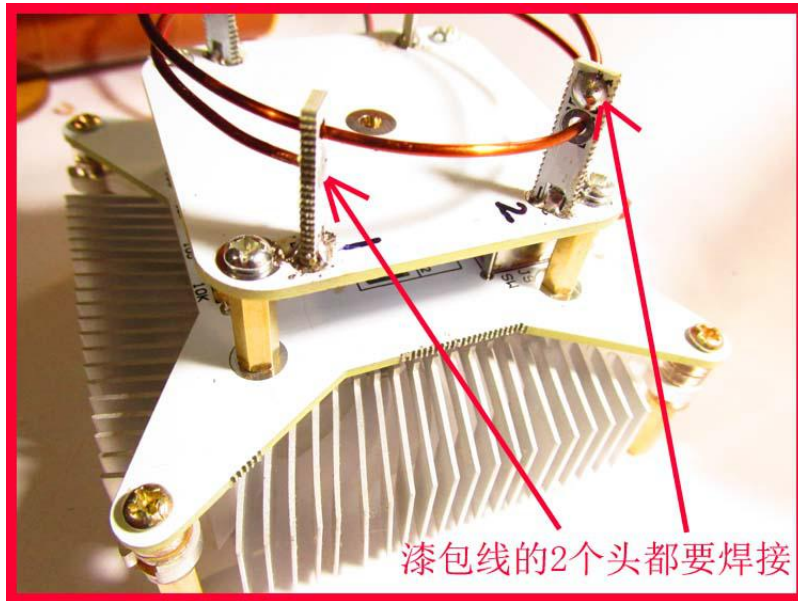


18. Four enameled wire fixing pieces are welded to the adapter plate. 4 fixing pieces must be welded

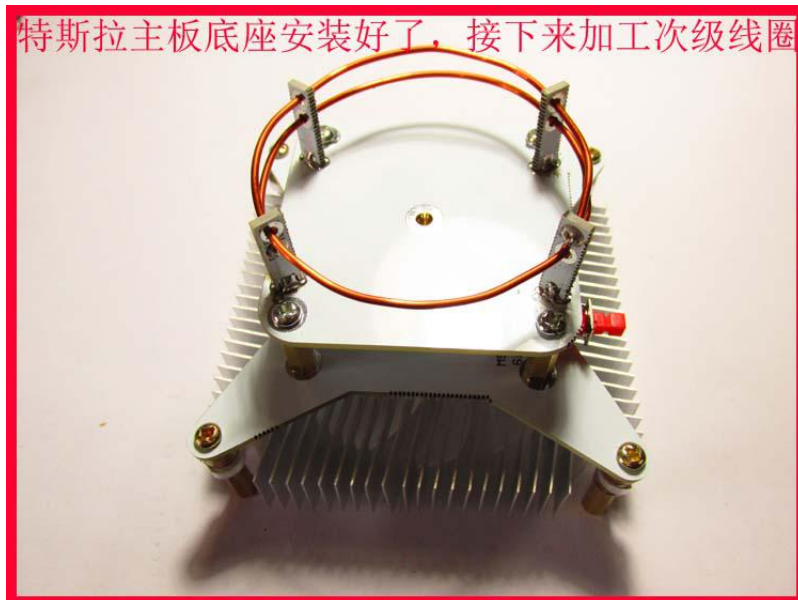
4个漆包线固定片焊接到转接板上面：



19. Both ends of the enameled wire need to be welded

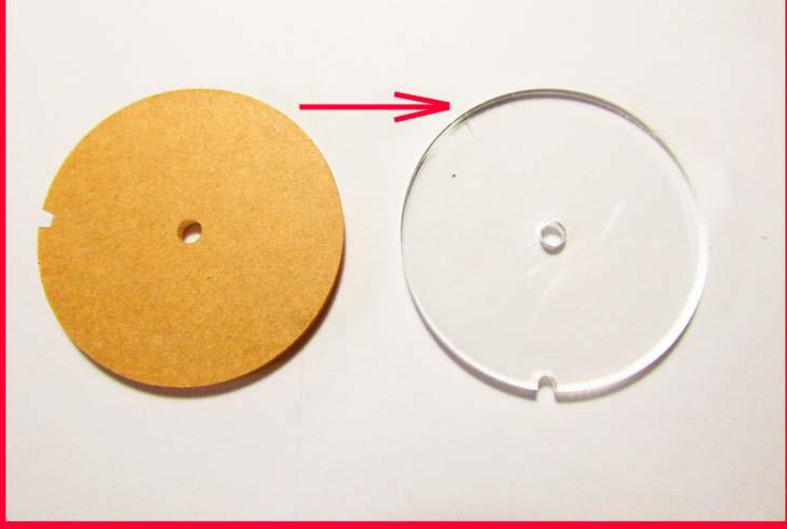


20. Install the base of the Tesla motherboard and process the secondary coils for wiring



21. Tear off the acrylic protective film of the 2 secondary coils

把2片次级线圈堵头的亚克力板保护膜撕掉：

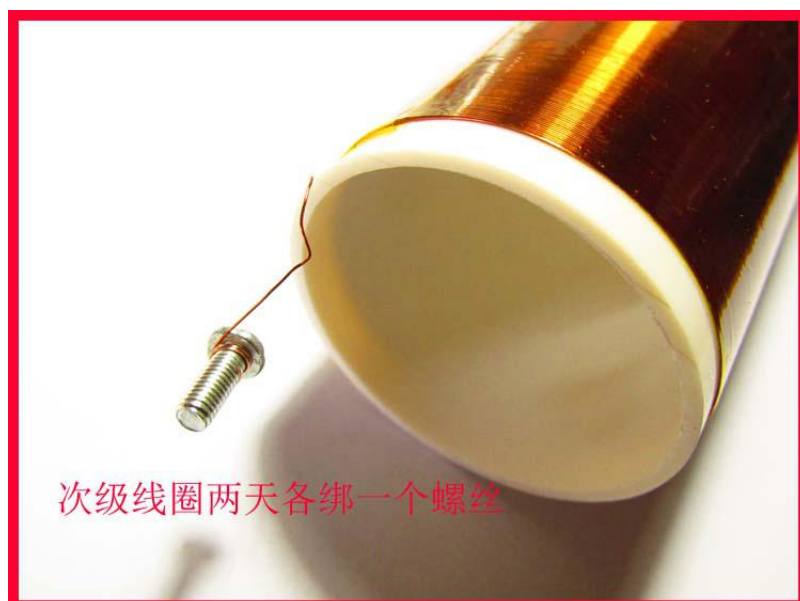


22. Scrape off the paint on the two ends of the coil.



线圈2头的漆包线的线头的漆用刀片刮干净

23. Bind a screw on each side of the secondary coil



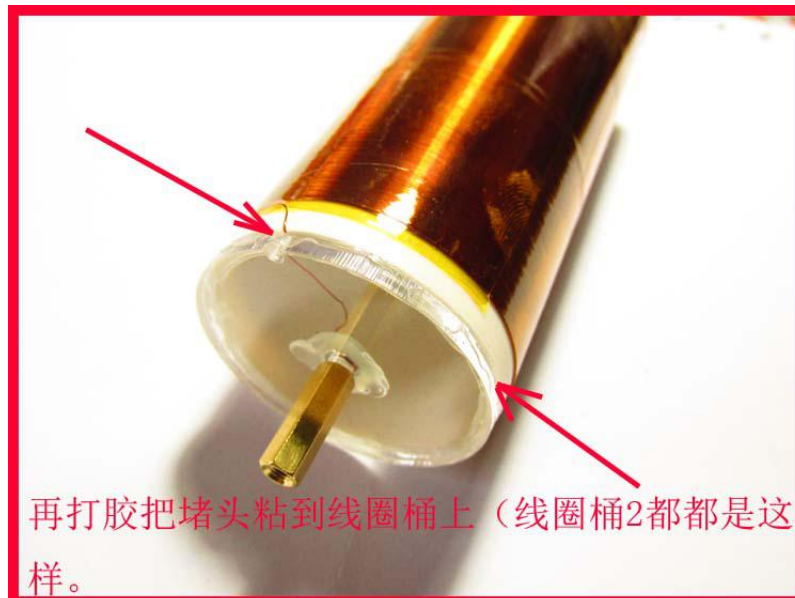
24. Use a copper post to lock the screw to the plug



25. Fix the screws by disturbing (glue gun, glass glue)

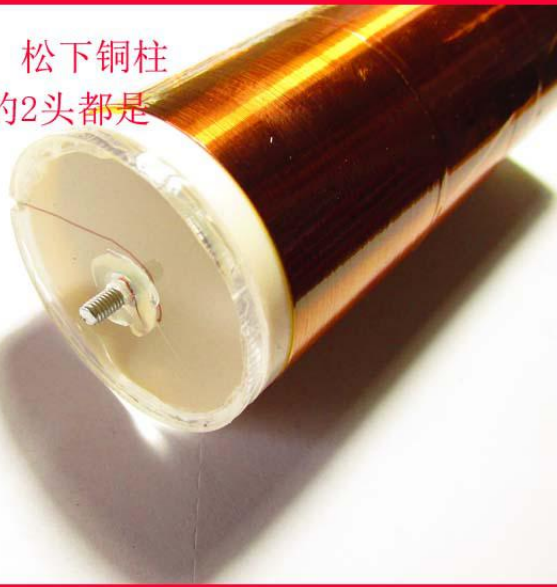


26. Apply glue again to stick the plug to the coil barrel (the same operation for coil barrel 2)



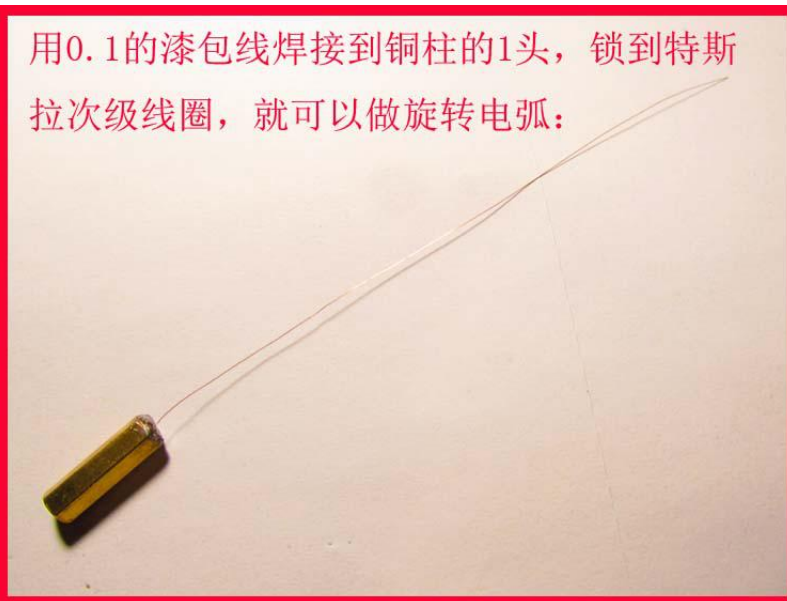
27. After the glue is fixed, loosen the copper column, and both ends of the secondary coil barrel are with screws

等胶固定后，松下铜柱
次级线圈桶的2头都是
带螺丝。



28. Use 0.1 enameled wire to weld to the end of the copper column and lock it to the Tesla secondary coil to make a rotating arc

用0.1的漆包线焊接到铜柱的1头，锁到特斯
拉次级线圈，就可以做旋转电弧：



29. Weld copper nails to one end of the copper pillars and lock them on the secondary coils to perform tip discharge experiments.



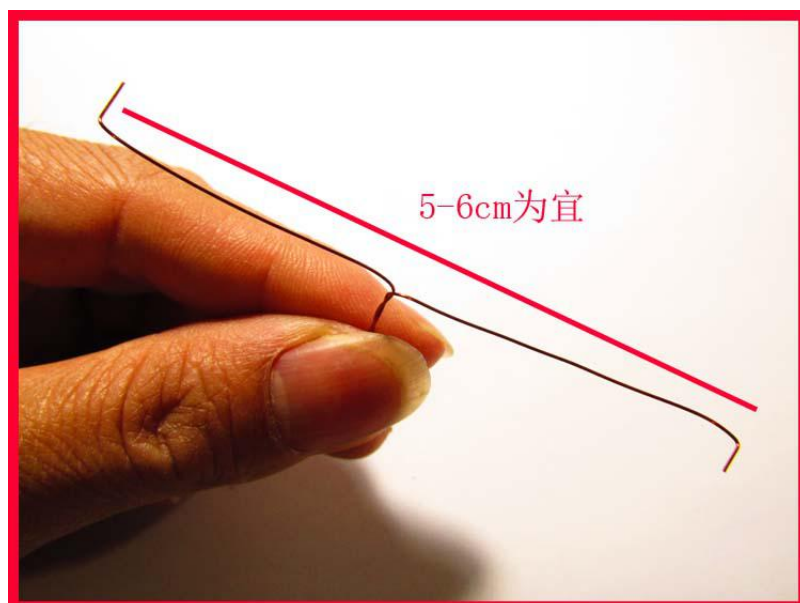
30. 0.35 enameled wire folded in half, Ionic windmill wind wheel manufacturing step 1



31. Steps for making a wind wheel for an ion windmill 2



31. 5-6cm is appropriate



32.

