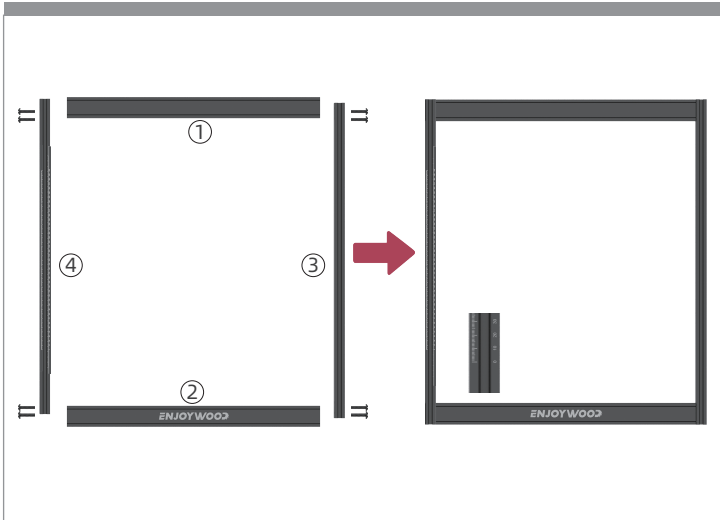


- ① UP-X
- ② DOWN-X
- ③ RIGHT-Y
- ④ LEFT-Y
- ⑤ UP-STAND
- ⑥ DOWN-STAND
- ⑦ X-AXIS
- ⑧ LASER MOUDLE
- ⑨ 7× M5*25MM SCREW
- ⑩ 7× M5*i4MM SCREW
- ⑪ 5× M5*6 SCREW
- ⑫ 4× T NUTS
- ⑬ 1× WRENCH
- ⑭ 2× ROLLER BELT
- ⑮ 1× POWER PLUG
- ⑯ 1× PC CONNECT CABLE
- ⑰ 1× TF CARD
- ⑱ 1×DUST-FREE CLOTH
- ⑲ 1×FOCUS BOARD
- ⑳ ENGRAVER MATERIAL
- ㉑ NYLON ROPE
- ㉒ CLEANING BRUSH

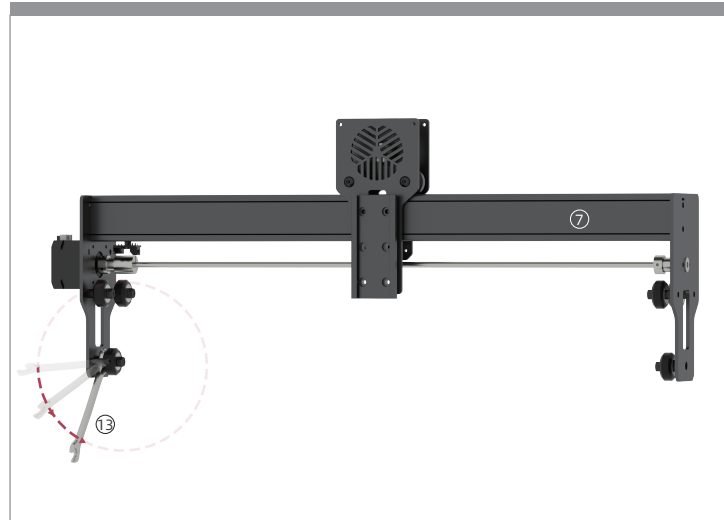
STEP 1 FRAME INSTALL

- ①+②+③+④
- ⑨ 8PCS M5*25 SCREW



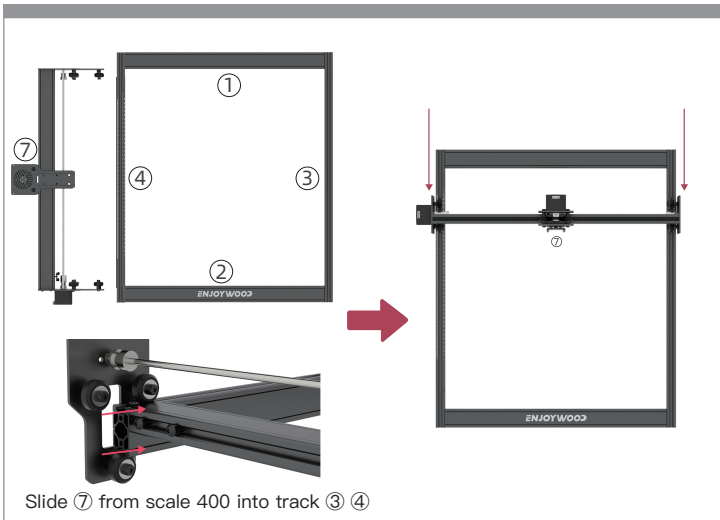
STEP 2 ADJUST THE WHEEL TO LOSE

- ⑦ X-AXIS
- ⑬ WRENCH



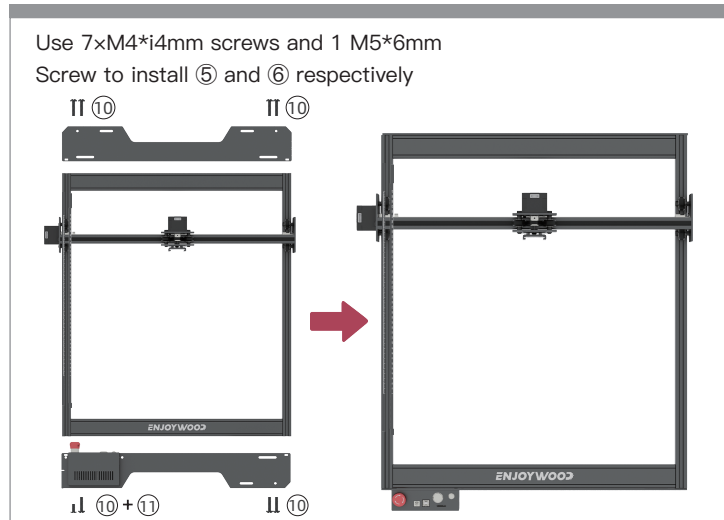
STEP 3 X-AXIS INSTALL

- ⑦ X-AXIS



STEP 4 STAND INSTALL

- ⑤ UP-STAND
- ⑥ DOWN-STAND
- ⑩ 7 × M4*4MM SCREW
- ⑪ 1 × M5*6MM SCREW

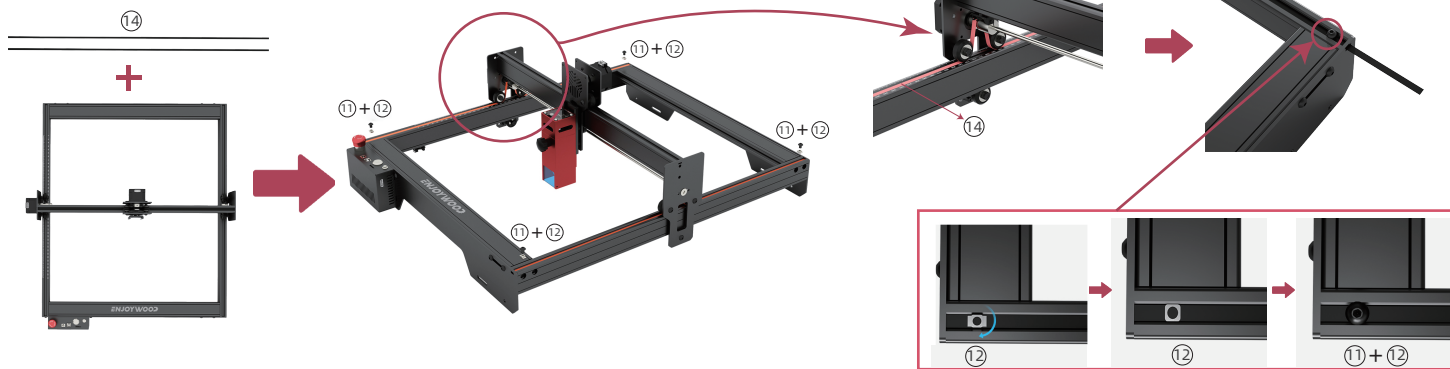


STEP 5 ROLLER BELT INSTALL

- ⑪ 4× M5*6 SCREW
- ⑫ 4× T NUTS
- ⑭ 2× ROLLER BELT

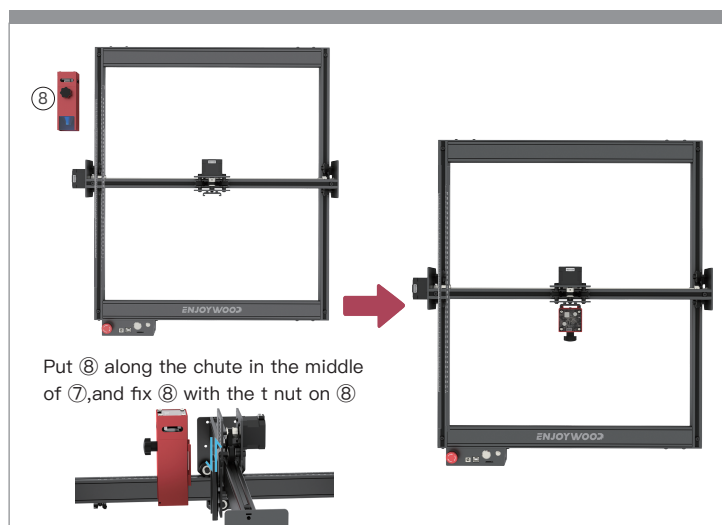
⑭ The sawtooth side is downward, inserted from the small holes at the left and right ends of ⑤ or ⑥. When the belt slides into the track and passes the pulley, it is wound as shown in the picture

Fixing the belt: put ⑫ into the ③ and ④ chute. Fix ⑫ with 4×m5*6mm screws, so as to compress the belt



STEP 6 LASER MOUDLE

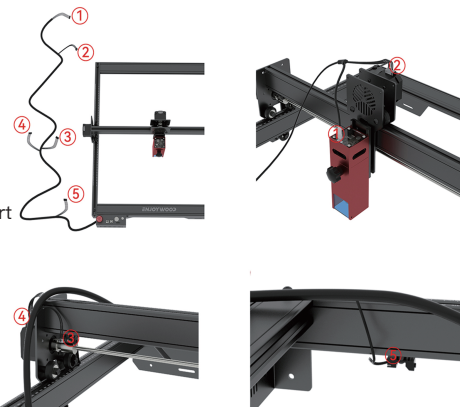
- ⑧ LASER MOUDLE



STEP 7 LINE CONNECTION

From top to bottom, 1-5 ports Connect as shown in the figure

- ① Port 1 is connected to the laser module
- ② X-axis motor 1
- ③ X-axis lower port
- ④ X-axis motor 2
- ⑤ Left-Y axis lower port



Finish!

Use ENJOYWOOD CEL-E10 starts to create your works!

