

骑马钉
128g双铜4C
尺寸100*140mm

minleaf

User Manual

AT1-2200X

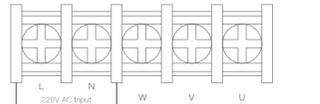


Product Specifications

Model: AT1-2200X
Type: Single-phase to three-phase
Output Current: 12 A
Power: 2.2 KW
Voltage: AC 220 V 50 Hz/60 Hz
Capacity: S.D. KW/2.2 KW/3 HP/1

Installation and Wiring

1. Main circuit terminal and function description



Terminal label	Function description
L, N	Single phase AC 220V input terminal
U, V, W	Output terminal connected to Three phase (220V~415V) AC motor
DN2	Grounding terminal

2. Terminal description

Port	Functional description	Instructions
15V/24V	15V/24V power output	200mA 15V/24V output
X6	Input port 6 (Reverse button)	Short Port X6 and CCM/Output signal effective
X5	Input port 5 (Reverse rotation Control switch)	Short Port X5 and CCM/Output signal effective
X4	Input port 4 (Forward rotation Control switch)	Short Port X4 and CCM/Output signal effective
X3	Input port 3 (Section=Speed 3)	Short Port X3 and CCM/Output signal effective
X2	Input port 2 (Section=Speed 2)	Short Port X2 and CCM/Output signal effective
X1	Input port 1 (Section=Speed 1)	Short Port X1 and CCM/Output signal effective

485+485-	485 communication port
CCM	Common GND
Y1	External analog voltage input 0-5V/10V Analog voltage input
Q1	External current signal input 4-20mA Current input
SP1	Open-collector output 1
SP2	Open-collector output 2
5V/10V	5V/10V power output Supply 5V/10V 20mA power output
TC	Relay output -C 250V AC 5A/30V DC 3A
TB	Relay output -B TA and TB Normal Close, TA and TC Normal Open
TA	Relay output -A

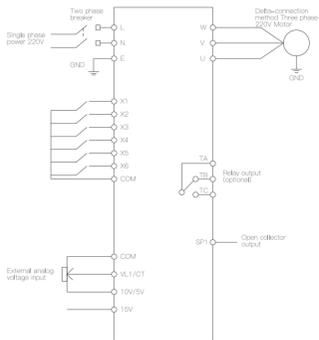
3. Multi-speed input frequency control table

	Section speed Input 1	Section speed Input 2	Section speed Input 3	Original frequency
Mesh speed	1	1	1	50
Section speed 1	1	1	0	40
Section speed 2	1	0	1	40
Section speed 3	1	0	0	35
Section speed 4	0	1	1	30
Section speed 5	0	1	0	25
Section speed 6	0	0	1	20
Section speed 7	1	1	1	15

Note: 0 means Input Port connect with CCM, 1 means disconnect.

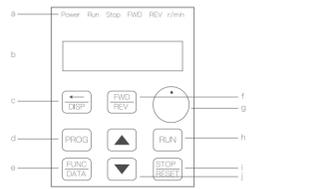
4. Basic operation wiring diagram

Note: Three phase 220V, if 380V Star-connection method needs to change to the 220V Delta-connection method.



5. Operation panel

- Status Indicators
- Numerical Display
- Shift Key
- Enter or Exit Programming
- Function/Data/Save
- Reversing Switch
- Speed Adjustment Knob
- Start Key
- Stop or Reset Key
- Numerical Modification Key



- Note:
Y/min: Revolution per minute
°: Frequency setting
H: Operating frequency
K: Operating current

6. Keys instructions:

Icon	Function description
1 (Programming)	For selecting mode or Programming mode (It is available not matter the inverter start or stop), press this key for modifying parameters.
2 (Function / Save)	Function data settings: Normal mode press this key to display the information of the selected, such as target frequency, output frequency and current, temperature.
3 Key (▲)	Parameter number or parameter value increase. Short press this key, then the numerical value will change gradually. Long press this key, then the parameter value will change rapidly.
4 Key (▼)	Parameter number or parameter value decrease. Short press this key, then the numerical value will change gradually. Long press this key, then the parameter value will change rapidly.
5 Shift	Shift in programming mode, jog in normal mode.
6 Forward / Reverse	Forward / Reverse switching key.
7 Start	Start inverter output.

0	Stop / Reset	Break down, fault resetting.
Note	Please modify the parameters under the stop state, otherwise, the changed parameters cannot be saved.	

Parameter Specification

Parameter	Parameter specification	Parameter range	Default	Unit
P00	Maximum voltage	0~220.0/380.0	220/380	V
P01	Reference frequency	0~400.0	50	Hz
P02	Intermediate voltage	0~220.0/380.0	110/190	V
P03	Intermediate frequency	0~400.0	25	Hz
P04	Minimum voltage	0~220.0/380.0	0	V
P05	Minimum frequency	0~400.0	0	Hz
P06	Maximum operating	0~400.0	150	Hz
P07	Minimum operating	0~400.0	0	Hz
P08	High password	0~48535	00000	
P09	Input password	0~48535	0	
P10	Working frequency source	0: Panel keyboard, 1: Panel potentiometer, 2: External analog signal, 3: RS485	1	
P11	Start/stop control source	0: Panel keyboard, 1: RS485, 2: External port	0	
P12	Stopping Modes	0: Inhibit stop, 1: Deceleration stop, 2: Brake stop, 3: Emergency brake	1	
P13	Braking time	0~2.5	0.5	S
P14	Brake Voltage	0~140.0	20	V
P17	Machine number	1~255	1	
P18	Operating arrival	0~100.0	50	Hz

P20	Over temperature protection selection	1~4=80	80	
P21	Revelation for 50Hz	0=8000	2800	
P22	Carrier setting	1~10 (1~20 for High Vol)	10	
P23	Frequency adjusting step size	1~100	5	0.1Hz
P24	Overheat protection buffer time	0~100.0	5	S
P26	Working frequency	0~400.0	50	Hz
P27	Section speed 1 setting	0~400.0	40	Hz
P28	Section speed 2 setting	0~400.0	40	Hz
P29	Section speed 3 setting	0~400.0	35	Hz
P30	Section speed 4 setting	0~400.0	30	Hz
P31	Section speed 5 setting	0~400.0	25	Hz
P32	Section speed 6 setting	0~400.0	20	Hz
P33	Section speed 7 setting	0~400.0	15	Hz
P34	Main rising velocity	1~1000	50	Hz/S
P35	1st rising velocity	1~1000	50	Hz/S
P36	2nd rising velocity	1~1000	50	Hz/S
P37	3rd rising velocity	1~1000	50	Hz/S
P38	4th rising velocity	1~1000	50	Hz/S
P39	5th rising velocity	1~1000	50	Hz/S
P40	6th rising velocity	1~1000	50	Hz/S
P41	7th rising velocity	1~1000	50	Hz/S
P42	Main descent velocity	1~1000	25	Hz/S
P43	1st descent velocity	1~1000	50	Hz/S
P44	2nd descent velocity	1~1000	50	Hz/S
P45	3rd descent velocity	1~1000	50	Hz/S
P46	4th descent velocity	1~1000	50	Hz/S
P47	5th descent velocity	1~1000	50	Hz/S
P48	6th descent velocity	1~1000	50	Hz/S
P49	7th descent velocity	1~1000	50	Hz/S

P50	Multi-function input 1 (X1 binding point)	0: Inhibit, terminal is non-functioning, 1: wire control stop, 2: holding stop, 3: running, 4: temperature, 5: stop, 6: stop, 7: stop, 8: wire forward operation, 9: wire reverse operation, 10: reserve, 11: report error with start signal when power on, 12: error reset signal, 13: wire reversing switch, 14: keying forward switching, 15: keying forward switching, 16: reverse switch keying, 17: Jog Forward, 18: Jog Reverse, 19: Emergency stop, 20: Relay Control	13	
P51	Multi-function input 2	0: Inhibit, terminal is non-functioning, 1: wire control stop, 2: holding stop, 3: running, 4: temperature, 5: stop, 6: stop, 7: stop, 8: wire forward operation, 9: wire reverse operation, 10: reserve, 11: report error with start signal when power on, 12: error reset signal, 13: wire reversing switch, 14: keying forward switching, 15: keying forward switching, 16: reverse switch keying, 17: Jog Forward, 18: Jog Reverse, 19: Emergency stop, 20: Relay Control	14	
P52	Multi-function input 3	0: Inhibit, terminal is non-functioning, 1: wire control stop, 2: holding stop, 3: running, 4: temperature, 5: stop, 6: stop, 7: stop, 8: wire forward operation, 9: wire reverse operation, 10: reserve, 11: report error with start signal when power on, 12: error reset signal, 13: wire reversing switch, 14: keying forward switching, 15: keying forward switching, 16: reverse switch keying, 17: Jog Forward, 18: Jog Reverse, 19: Emergency stop, 20: Relay Control	15	
P53	Multi-function input 4	0: Inhibit, terminal is non-functioning, 1: wire control stop, 2: holding stop, 3: running, 4: temperature, 5: stop, 6: stop, 7: stop, 8: wire forward operation, 9: wire reverse operation, 10: reserve, 11: report error with start signal when power on, 12: error reset signal, 13: wire reversing switch, 14: keying forward switching, 15: keying forward switching, 16: reverse switch keying, 17: Jog Forward, 18: Jog Reverse, 19: Emergency stop, 20: Relay Control	16	
P54	Multi-function input 5	0: Inhibit, terminal is non-functioning, 1: wire control stop, 2: holding stop, 3: running, 4: temperature, 5: stop, 6: stop, 7: stop, 8: wire forward operation, 9: wire reverse operation, 10: reserve, 11: report error with start signal when power on, 12: error reset signal, 13: wire reversing switch, 14: keying forward switching, 15: keying forward switching, 16: reverse switch keying, 17: Jog Forward, 18: Jog Reverse, 19: Emergency stop, 20: Relay Control	17	
P55	Multi-function input 6	0: Inhibit, terminal is non-functioning, 1: wire control stop, 2: holding stop, 3: running, 4: temperature, 5: stop, 6: stop, 7: stop, 8: wire forward operation, 9: wire reverse operation, 10: reserve, 11: report error with start signal when power on, 12: error reset signal, 13: wire reversing switch, 14: keying forward switching, 15: keying forward switching, 16: reverse switch keying, 17: Jog Forward, 18: Jog Reverse, 19: Emergency stop, 20: Relay Control	18	
P58	Multi function input 1 (SP1)	0: Inhibit no output, 1: operating instructions, 2: set arrival instructions, 3: fault indicators, 4: Emergency stop, 5: For RS485-20, 6: Inhibit (Relay output)	0	
P60	Multi function input 2	0: Inhibit no output, 1: operating instructions, 2: set arrival instructions, 3: fault indicators, 4: Emergency stop, 5: For RS485-20, 6: Inhibit (Relay output)	0	

P62	Display options	0: setting frequency, 1: operating frequency, 2: current, 3: current, 4: temperature, 5: time, 6: normal power on, 7: report error with start signal when power on, 8: error reset signal, 9: Power on forward, 10: reserve, 11: keying forward switching, 12: reverse switch keying, 13: section speed input 1, 14: section speed input 2, 15: section speed input 3, 16: external error signal, 17: Jog Forward, 18: Jog Reverse, 19: Emergency stop, 20: Relay Control	0	
P65	Power on options	0: normal power on, 1: report error with start signal when power on, 2: Power on forward, 3: Power on reverse	0	
P66	Input stabilization time	0~48535	60	mS
P67	Voltage coefficient	0~48535	28500	
P68	Under voltage setting	0~220/380	60/180	V
P69	Overvoltage setting	220~400/380	400/380	V
P70	Torque compensation options	0: P72 torque compensation, 1: Multi-P72 by P71 when P71 minus input voltage	0	
P71	Torque compensation voltage	0~300.0	10	V
P72	Torque compensation setting	0~100	0	
P73	Minimum external analog	0~48535	31440	
P74	Minimum external analog	0~48535	2096	
P75	Zero current compensation value	0~48535	1130	
P76	Current coefficient	0~48535	9500	
P77	Parameter reset	0~48535	0	
P78	Main current overload	0~25535	3000	mA
P79	First current overload	0~25535	3000	mA
P80	Second current overload	0~25535	3000	mA
P81	Third current overload	0~25535	3000	mA
P82	Fourth current overload	0~25535	3000	mA

P83	Fifth current overload	0~48535	3000	mA
P84	Sixth current overload	0~48535	3000	mA
P85	Seventh current overload	0~48535	3000	mA
P86	Jog forward frequency	0~400.0	20	Hz
P87	Jog reverse frequency	0~400.0	20	Hz
P88	Jog rising velocity	1~1000	50	Hz/S
P89	Jog descent velocity	1~1000	50	Hz/S
P90	Jog stopping modes	0: Inertia stop, 1: Decelerate stop, 2: Braking stop, 3: Emergency brake	1	
P91	Jog braking time	0~2.5	0.1	S
P92	Phase options (AT2 only)	0: Three-phase, 1: Two-phase	0	
P96	The frequency of closing the U-phase	0~50Hz	0	Hz
P127	Renewing hours	0~48535	48535	H

2. Parameter setting password and down time stop:
- P08 is the hidden password, it always shows only 00000, not the actual value.
 - When input the value of P08—the hidden value of P08, the P08 shows hidden value, and the P08 and other parameters can be changed. The P08 will be nullified when unplug the power cable to restart.
 - When P127=48535, the function of countdown do not start.
 - When P127=48535, the function of countdown will start. The P127 will minus 1 when the inverter runs for one hour. The frequency converter will be stopped when the countdown of P127 to 0 hour.

3. Parameter setting procedure:
- Press the programming key to enter into the programming state.
 - Use the arrow keys and shift key to find the parameters that need to be modified.
 - Press function / save key to enter into the parameter.
 - Use the arrow keys and shift key to amend the parameter value.
 - Press the function / save key to store the parameter.
 - Press the programming key to exit the programming state.

Fault code display	Fault code description
Err 1	Short Circuit/Current overload/Power Module protection
Err 2	Under-voltage protection
Err 3	Over-voltage protection
Err 4	Overing Circuit Failure
Err 5	Inhibit or start-up when acknowledged
Err 6	Over current protection
Err 7	Over-time
Err 8	Excessive temperature for radiator
Err 9	External fault